

"Slide Guide" Installation Instructions

Patent Pending

Kit Contains:

- 2 - Slide Guides
- 2 - nutserts
- 2 - 15/16" long bolts
- 8 - shims
- 1 - 8 foot length slit "Slide Rail" tubing
- 1 - Tube JB Weld Adhesive



Tools/Supplies Needed:

- Degreaser (such as "Dawn" dishwashing liquid)
- Denatured or Rubbing Alcohol
- Drill with 15/64" (5.95 mm) drill bit
- Phillips head screwdriver or bit for drill.



- 1) Remove the door from the frame.

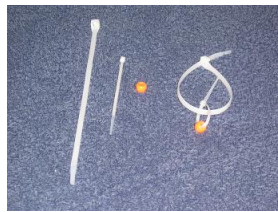
2) Thoroughly clean existing roller rail using degreaser and wiping down with alcohol to insure the cleanest surface possible so glue will properly adhere.



- 3) Straighten "Slide Rails" by hand by bending backwards. Use blow dryer or heat gun to fully straighten.

To make installation easier, we've included a "Slide Rail" Tube Splitting Tool. It splits the tube apart to make it easier to push it onto the existing roller rail.

- 4a) To make tool: Take SMALL zip tie and loop it through the bead. Then loop LARGER zip tie to the smaller one.



- 4b) Insert bead into end of "Slide Rail" tube and pull up "Slide Rail" tube a few inches.

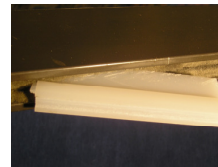


IMPORTANT NOTES:

Depending on how "mushroomed" the existing roller rail is, the "mushroomed" areas on the existing rail may need to be ground down with a hand grinder or Dremel Tool before "Slide Rail" tube is installed. "Slide Rail" may install easier if heated slightly with a blow dryer to make it more pliable.



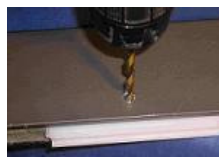
- 5) Beginning at the wall, place end of tube on the existing roller rail and pull tool up "Slide Rail" tube while simultaneously pushing "Slide Rail" tube onto existing roller rail. Glue the ends and approximately every 18 - 24 inches.



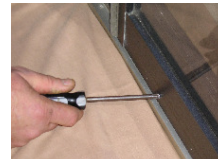
- 6) Insert "Slide Guides" in between frame and next to each roller with the groove facing downward.



- 7) If the "Slide Guide" does not fit snugly in notch in door, peel backing off of shims and stick to "Slide Guide" so the "Slide Guide" fits snugly. An even number of shims should be placed on both sides of "Slide Guides" if possible.



- 8) Using 15/64" drill bit, drill hole through frame and "Slide Guide". Try to get hole near the middle of the "Slide Guide".

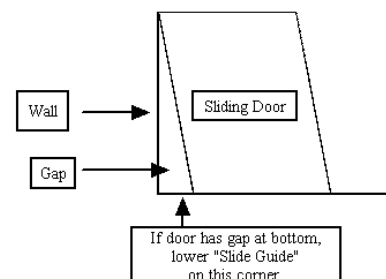
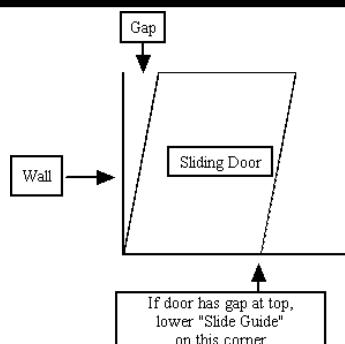


- 9) Insert and tighten bolt. You might have to trim off a little portion of the bolt so it go all the way through the nutsert and come out the other side so the bolt will not get caught on the "fixed" door.



- 10) Replace door and lubricate "Slide Rail" with WD 40 or silicone spray. Be careful to not throw door through wall!

To adjust door:



- 1) Pick door up (where it needs to close correctly). If the gap is at the top, pick up on the back of the door. If the gap is at the bottom, pick up the door closest to the gap. Wedge a large handled screwdriver under the door to hold it in place.

- 2) Remove bolt and nutsert.

- 3) Push "Slide Guide" up or down to where it needs to go. This can be done using a nail or other small, sharp object through the hole that was drilled

- 4) USING THE SAME HOLE in the frame, drill new hole thru "Slide Guide" only, if possible.

- 5) Re-insert bolt and nutsert & tighten.

- 6) Remove screwdriver and check door.

- 7) Replace door and lubricate roller rail.

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